



# **Aluminum Electrolytic Capacitors**

## **Taping, packing and lead configurations**

Date: December 2010

© EPCOS AG 2011. Reproduction, publication and dissemination of this publication, enclosures hereto and the information contained therein without EPCOS' prior express consent is prohibited.

## Taping, packing and lead configurations

### Taping

Single-ended capacitors are available taped in Ammo pack from diameter 4 to 18 mm as follows:

Lead spacing  $F = 2.0$  mm ( $\varnothing d = 4 \dots 5$  mm)

Lead spacing  $F = 2.5$  mm ( $\varnothing d = 4 \dots 6.3$  mm)

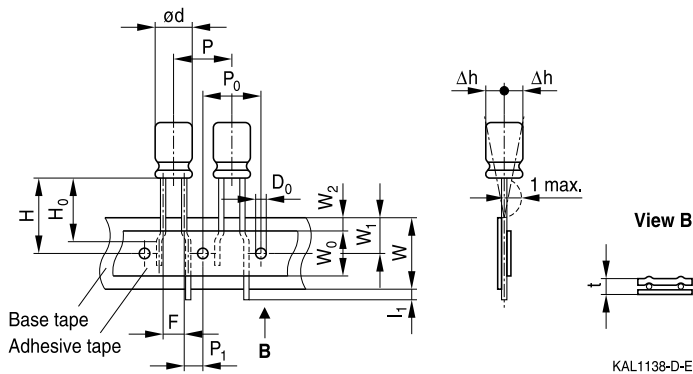
Lead spacing  $F = 3.5$  mm ( $\varnothing d = 8$  mm)

Lead spacing  $F = 5.0$  mm ( $\varnothing d = 4 \dots 12.5$  mm)

Lead spacing  $F = 7.5$  mm ( $\varnothing d = 16 \dots 18$  mm).

### Lead spacing 2.0 mm ( $\varnothing d = 4 \dots 5$ mm)

Last 3 digits of ordering code: 016



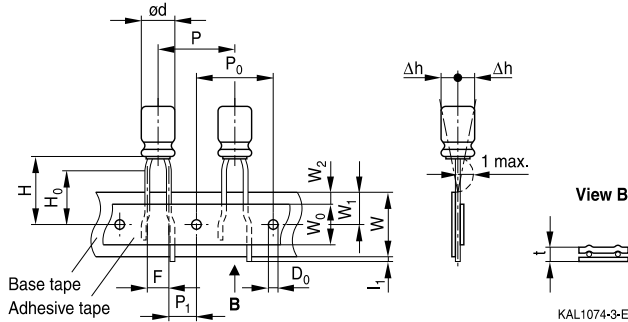
### Dimensions in mm

$\varnothing d$	F	H	W	$W_0$	$W_1$	$W_2$	P	$P_0$	$P_1$	$l_1$	t	$\Delta h$	$D_0$
4 ... 5	2.0	18.5	18.0	7.0	9.0	3.0	12.7	12.7	5.10	1.0	0.7	1	4.0
	+0.8 -0.2	$\pm 0.75$	$\pm 0.5$	min.	$\pm 0.5$	max.	$\pm 1.0$	$\pm 0.3$	$\pm 0.7$	max.	$\pm 0.2$	$\pm 1.0$	$\pm 0.2$

## Taping, packing and lead configurations

### Lead spacing 2.5 mm ( $\varnothing d = 4 \dots 6.3$ mm)

Last 3 digits of ordering code: 007

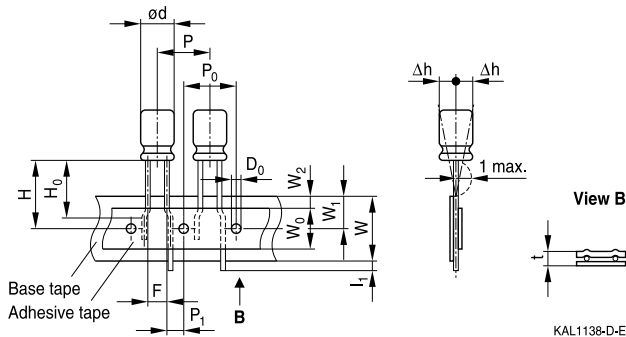


#### Dimensions in mm

$\varnothing d$	F	H	W	$W_0$	$W_1$	$W_2$	$H_0$	P	$P_0$	$P_1$	$I_1$	t	$\Delta h$	$D_0$
4 ... 6.3	2.5	18.5	18.0	5.5	9.0	1.5	16.0	12.7	12.7	5.1	1.0	0.7	1.0	4.0
Tolerance	+0.8 -0.2	$\pm 0.75$	$\pm 0.5$	min.	$\pm 0.5$	max.	$\pm 0.5$	$\pm 1.0$	$\pm 0.2$	$\pm 0.5$	max.	$\pm 0.2$	max.	$\pm 0.2$

### Lead spacing 3.5 mm ( $\varnothing d = 8$ mm)

Last 3 digits of ordering code: 006



#### Dimensions in mm

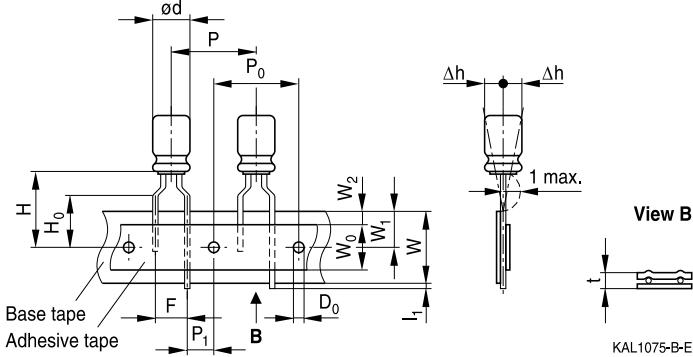
$\varnothing d$	F	H	W	$W_0$	$W_1$	$W_2$	P	$P_0$	$P_1$	$I_1$	t	$\Delta h$	$D_0$
8	3.5	18.5	18.0	10	9.0	3.0	12.7	12.7	4.6	1.0	0.7	1.0	4.0
Tolerance	+0.8 -0.2	$\pm 1.0$	$\pm 0.5$	min.	$\pm 0.5$	max.	$\pm 1.0$	$\pm 0.3$	$\pm 0.6$	max.	$\pm 0.2$	max.	$\pm 0.2$

Leads can also run straight through the taping area. Taping is available up to dimensions  $d \times l = 8 \times 15$  mm.

## Taping, packing and lead configurations

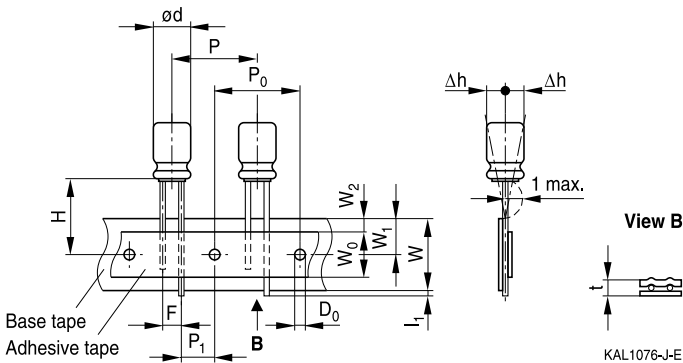
### Lead spacing 5.0 mm ( $\varnothing d = 4 \dots 8$ mm)

Last 3 digits of ordering code: 008



### Lead spacing 5.0 mm ( $\varnothing d = 10 \dots 12.5$ mm)

Last 3 digits of ordering code: 008



### Dimensions in mm

$\varnothing d$	F	H	W	$W_0$	$W_1$	$W_2$	$H_0$	P	$P_0$	$P_1$	$l_1$	t	$\Delta h$	$D_0$
4 ... 6.3	5.0	18.5	18.0	5.5	9.0	1.5	16.0	12.7	12.7	3.85	1.0	0.6	1.0	4.0
8	5.0	20.0	18.0	10.0	9.0	1.5	16.0	12.7	12.7	3.85	1.0	0.6	1.0	4.0
10		19.0		12.5			12.7	12.7	3.85					
12.5		19.0		12.5			15.0	15.0	5.0					
Tolerance	+0.8 -0.2	$\pm 0.75$	$\pm 0.5$	min.	$\pm 0.5$	max.	$\pm 0.5$	$\pm 1.0$	$\pm 0.2$	$\pm 0.5$	max.	+0.3 -0.2	max.	$\pm 0.2$

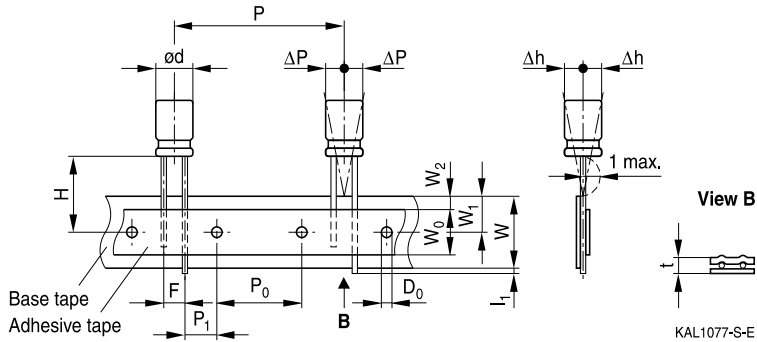
Taping is available up to dimensions  $d \times l = 12.5 \times 25$  mm.

Taping is not available for  $d \times l = 8 \times 20$  mm.

## Taping, packing and lead configurations

### Lead spacing 7.5 mm ( $\varnothing d = 16 \dots 18$ mm)

Last 3 digits of ordering code: 009



### Dimensions in mm

$\varnothing d$	F	H	W	$W_0$	$W_1$	$W_2$	P	$P_0$	$P_1$	$I_1$	t	$\Delta P$	$\Delta h$	$D_0$
16	7.5	18.5	18.0	12.5	9.0	1.5	30.0	15.0	3.75	1.0	0.7	0	0	4.0
18														
Tolerance	$\pm 0.8$	$-0.5$ $+0.75$	$\pm 0.5$	min.	$\pm 0.5$	max.	$\pm 1.0$	$\pm 0.2$	$\pm 0.5$	max.	$\pm 0.2$	$\pm 1.0$	$\pm 1.0$	$\pm 0.2$

Taping is available up to dimensions  $d \times l = 16 \times 31.5$  mm and  $18 \times 31.5$  mm.

## Taping, packing and lead configurations

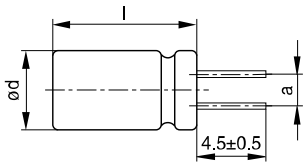
### Cut or kinked leads

Single-ended capacitors are available with cut or kinked leads. Other lead configurations also available upon request.

### Cut leads (Chapter A)

Available for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Last 3 digits of ordering code: 002



KAL1086-R

Case size d x l (mm)	Dimensions (mm) a ±0.5
4 x 7	1.5
5 x 7	2.0
5 x 11	2.0
6.3 x 7	2.5
6.3 x 11	2.5
8 x 7	3.5
8 x 11.5	3.5
8 x 15	3.5
8 x 20	3.5
10 x 12.5	5.0
10 x 16	5.0
10 x 20	5.0
10 x 25	5.0

Case size d x l (mm)	Dimensions (mm) a ±0.5
12.5 x 16	5.0
12.5 x 20	5.0
12.5 x 25	5.0
12.5 x 31.5	5.0
12.5 x 35.5	5.0
12.5 x 40	5.0
16 x 20	7.5
16 x 25	7.5
16 x 31.5	7.5
16 x 35.5	7.5
16 x 40	7.5
18 x 20	7.5
18 x 25	7.5
18 x 31.5	7.5
18 x 35.5	7.5
18 x 40	7.5

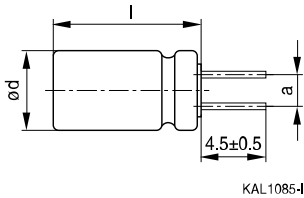
## Taping, packing and lead configurations

### Cut leads (Chapter B)

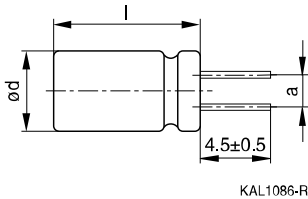
Available for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

Last 3 digits of ordering code: 002

#### With stand-off rubber seal



#### With flat rubber seal



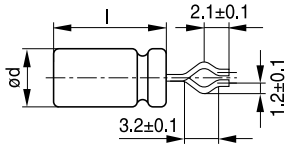
Case size $d \times l$ (mm)	Dimensions (mm) $a \pm 0.5$
10 × 12.5	5.0
10 × 16	5.0
10 × 20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
16 × 20	7.5
16 × 25	7.5
16 × 31.5	7.5
16 × 35.5	7.5
18 × 20	7.5
18 × 25	7.5
18 × 31.5	7.5
18 × 35	7.5
18 × 40	7.5

## Taping, packing and lead configurations

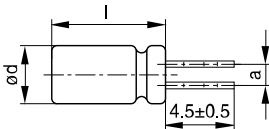
### Kinked leads (Chapter A)

Available for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Last 3 digits of ordering code: 001



KAL1137-5



KAL1084-A

Case size d x l (mm)	Dimensions (mm) a $\pm 0.5$
4 x 7	1.5
5 x 7	2.0
5 x 11	2.0
6.3 x 7	2.5
6.3 x 11	2.5
8 x 7	3.5
8 x 11.5	3.5
8 x 15	3.5
8 x 20	3.5
10 x 12.5	5.0
10 x 16	5.0
10 x 20	5.0
10 x 25	5.0

Case size d x l (mm)	Dimensions (mm) a $\pm 0.5$
12.5 x 16	5.0
12.5 x 20	5.0
12.5 x 25	5.0
12.5 x 31.5	5.0
12.5 x 35.5	5.0
12.5 x 40	5.0
16 x 20	7.5
16 x 25	7.5
16 x 31.5	7.5
16 x 35.5	7.5
16 x 40	7.5
18 x 20	7.5
18 x 25	7.5
18 x 31.5	7.5
18 x 35.5	7.5
18 x 40	7.5



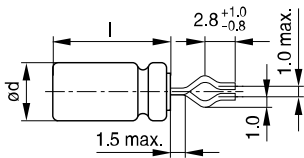
## Taping, packing and lead configurations

### Kinked leads (Chapter B)

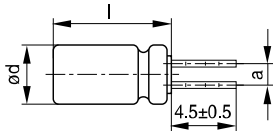
Available for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

Last 3 digits of ordering code: 001

#### With stand-off rubber seal

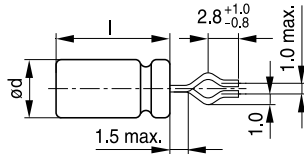


KAL1081-K

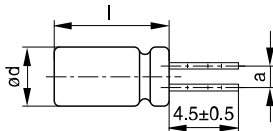


KAL1083-2

#### With flat rubber seal



KAL1082-T



KAL1084-A

Case size d × l (mm)	Dimensions (mm) a ± 0.5
10 × 20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
16 × 20	7.5
16 × 25	7.5
16 × 31.5	7.5
16 × 35.5	7.5
18 × 20	7.5
18 × 25	7.5
18 × 31.5	7.5
18 × 35	7.5
18 × 40	7.5

## Taping, packing and lead configurations

### PAPR leads (Protection Against Polarity Reversal)

These lead configurations ensure correct placement of the capacitor on the PCB with regard to polarity. PAPR leads are available for diameters from 10 mm up to 18 mm.

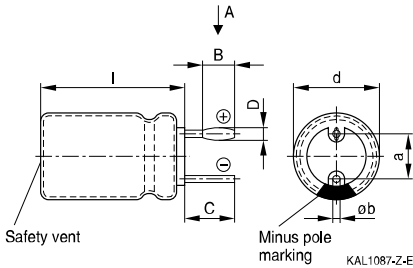
There are three configurations available: Crimped leads, J leads, bent 90° leads

Available for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

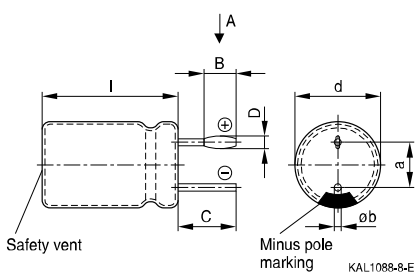
### Crimped leads

Last 3 digits of ordering code: 003

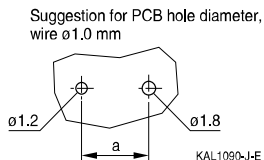
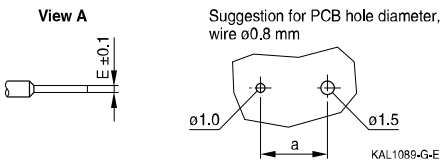
#### With stand-off rubber seal



#### With flat rubber seal



### Suggestion for PCB hole diameter

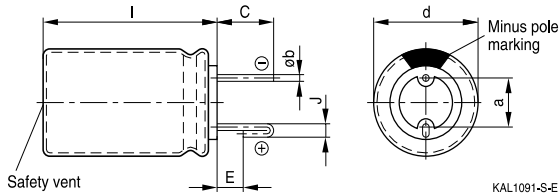


Case size d × l (mm)	Dimensions (mm)					
	B ±0.2	C ±0.5	D ±0.1	E ±0.1	a ±0.5	Øb
16 × 20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 35.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
18 × 20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 35	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 40	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1

## Taping, packing and lead configurations

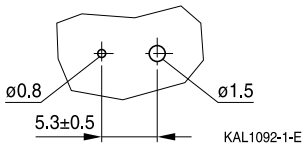
### J leads

Last 3 digits of ordering code: 004

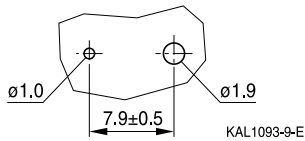


### Suggestion for PCB hole diameter

Suggestion for PCB hole diameter,  
wire  $\varnothing 0.6$  mm



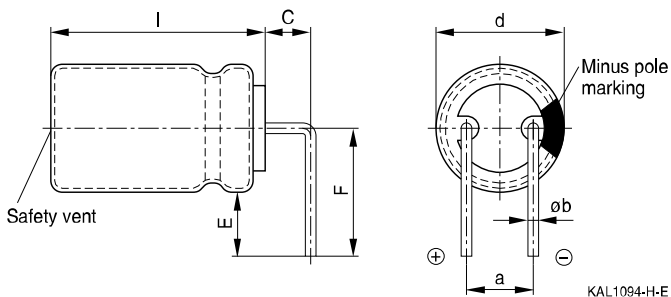
Suggestion for PCB hole diameter,  
wire  $\varnothing 0.8$  mm



Case size $d \times l$ (mm)	Dimensions (mm)				
	$C \pm 0.5$	$E \pm 0.5$	$J \pm 0.2$	$a \pm 0.5$	$\varnothing b$
$10 \times 12.5$	3.2	0.7	1.2	5.0	$0.6 \pm 0.05$
$10 \times 16$	3.2	0.7	1.2	5.0	$0.6 \pm 0.05$
$10 \times 20$	3.2	0.7	1.2	5.0	$0.6 \pm 0.05$
$12.5 \times 20$	3.2	0.7	1.2	5.0	$0.6 \pm 0.05$
$12.5 \times 25$	3.2	0.7	1.2	5.0	$0.6 \pm 0.05$
$16 \times 20$	3.5	0.7	1.6	7.5	$0.8 \pm 0.05$
$16 \times 25$	3.5	0.7	1.6	7.5	$0.8 \pm 0.05$
$16 \times 31.5$	3.5	0.7	1.6	7.5	$0.8 \pm 0.05$
$16 \times 35.5$	3.5	0.7	1.6	7.5	$0.8 \pm 0.05$
$18 \times 20$	3.5	0.7	1.6	7.5	$0.8 \pm 0.1$
$18 \times 25$	3.5	0.7	1.6	7.5	$0.8 \pm 0.1$
$18 \times 31.5$	3.5	0.7	1.6	7.5	$0.8 \pm 0.1$
$18 \times 35$	3.5	0.7	1.6	7.5	$0.8 \pm 0.1$

### Bent 90° leads for horizontal mounting pinning

Last 3 digits of ordering code: 012



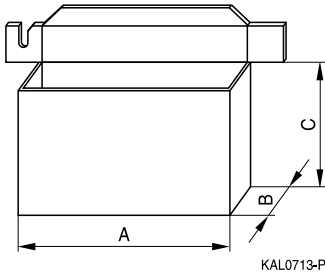
Case size $d \times l$ (mm)	Dimensions (mm)				
	$C \pm 0.5$	$E \pm 0.5$	$F \pm 0.5$	$a \pm 0.5$	$\varnothing b$
$16 \times 20$	4.0	4.0	12.0	7.5	$0.8 \pm 0.05$
$16 \times 25$	4.0	4.0	12.0	7.5	$0.8 \pm 0.05$
$16 \times 31.5$	4.0	4.0	12.0	7.5	$0.8 \pm 0.05$
$16 \times 35.5$	4.0	4.0	12.0	7.5	$0.8 \pm 0.05$
$18 \times 20$	4.0	4.0	13.0	7.5	$0.8 \pm 0.1$
$18 \times 25$	4.0	4.0	13.0	7.5	$0.8 \pm 0.1$
$18 \times 31.5$	4.0	4.0	13.0	7.5	$0.8 \pm 0.1$
$18 \times 35$	4.0	4.0	13.0	7.5	$0.8 \pm 0.1$
$18 \times 40$	4.0	4.0	13.0	7.5	$0.8 \pm 0.1$

Bent leads for diameter 12.5 mm available upon request.

**Packing units and box dimensions**

**Ammo pack**

Valid for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

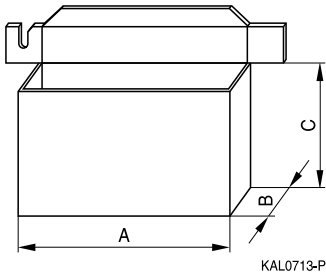


Case size d × l mm	Dimensions (mm)			Packing units pcs.
	A <sub>max</sub>	B <sub>max</sub>	C <sub>max</sub>	
4 × 7	330	50	196	2000
5 × 7	330	50	226	2000
5 × 11	330	50	226	2000
6.3 × 7	330	50	286	2000
6.3 × 11	330	50	286	2000
8 × 7	330	50	246	1000
8 × 11.5	330	50	246	1000
8 × 15	330	50	246	500
10 × 12.5	330	50	196	500
10 × 16	330	54	196	500
10 × 20	330	58	196	500
12.5 × 20	341	60	272	500
12.5 × 25	341	65	272	500
16 × 25	320	65	270	300
16 × 31.5	315	65	275	300
18 × 20	315	65	275	250
18 × 25	315	65	275	250
18 × 31.5	315	65	275	250

## Taping, packing and lead configurations

### Ammo pack

Valid for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.



Case size d × l mm	Dimensions (mm)			Packing units pcs.
	A <sub>max</sub>	B <sub>max</sub>	C <sub>max</sub>	
8 × 11.5	345	55	240	1000
10 × 12.5	345	55	280	750
10 × 16	345	60	200	500
10 × 20	345	60	200	500
12.5 × 20	345	65	280	500
12.5 × 25	345	65	280	500
16 × 20	315	65	275	300
16 × 25	315	65	275	300
16 × 31.5	315	65	275	300
18 × 20	315	65	275	250
18 × 25	315	65	275	250
18 × 31.5	315	65	275	250

**Taping, packing and lead configurations**
**Overview of packing units and code numbers for case sizes 4 x 7 ... 16 x 40**

Valid for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Case size d x l mm	Standard, bulk pcs.	Taped, Ammo pack pcs.	Kinked leads, bulk pcs.	Cut leads, bulk pcs.		
4 x 7	10000	2000	15000	15000		
5 x 7	7500	2000	10000	10000		
5 x 11	5000	2000	10000	10000		
6.3 x 7	5000	2000	10000	10000		
6.3 x 11	5000	2000	5000	5000		
8 x 7	5000	1000	5000	5000		
8 x 11.5	2500	1000	4000	4000		
8 x 15	2000	1000	2500	2500		
8 x 20	1500	–	2000	2000		
10 x 12.5	2000	500	2500	2500		
10 x 16	1500	500	2000	2000		
10 x 20	1000	500	1500	1500		
10 x 25	1000	500	1250	1250		
12.5 x 16	750	500	1000	1000		
12.5 x 20	750	500	500	500		
12.5 x 25	750	500	500	500		
12.5 x 31.5	500	–	750	750		
12.5 x 35.5	500	–	750	750		
12.5 x 40	500	–	750	750		
16 x 20	375	300	500	500		
16 x 25	375	300	500	500		
16 x 31.5	250	300	375	375		
16 x 35.5	250	–	375	375		
16 x 40	250	–	375	375		
The last three digits of the complete ordering code state the lead configuration	<b>000</b>	Code	F (mm)	d (mm)	<b>001</b>	<b>002</b>
		006	3.5	8		
		007	2.5	4 ... 6.3		
		008	5.0	4 ... 12.5		
		009	7.5	16 ... 18		
		016	2.0	4 ... 5		

**Taping, packing and lead configurations**
**Overview of packing units and code numbers for case sizes 18 x 20 ... 18 x 40**

Valid for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Case size d x l mm	Standard, bulk pcs.	Taped, Ammo pack pcs.			Kinked leads, bulk pcs.	Cut leads, bulk pcs.
18 x 20	250	250			100	100
18 x 25	250	250			100	100
18 x 31.5	250	250			100	100
18 x 35.5	250	–			100	100
18 x 40	250	–			100	100
The last three digits of the complete ordering code state the lead configuration	<b>000</b>	Code	F (mm)	d (mm)	<b>001</b>	<b>002</b>
		009	7.5	16 ... 18		



**Taping, packing and lead configurations**
**Overview of packing units and code numbers for case sizes 8 × 11.5 ... 16 × 35.5**

Valid for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

					<b>PAPR</b>				
Case size d × l	Standard, bulk	Taped, Ammo pack			Kinked leads, bulk	Cut leads, bulk	Crimped leads, blister	J leads, blister	Bent 90° leads, blister
mm	pcs.	pcs.		pcs.	pcs.	pcs.	pcs.	pcs.	
8 × 11.5	1000	1000		–	–	–	–		
10 × 12.5	1000	750		–	1000	–	675		
10 × 16	1000	500		–	1000	–	675		
10 × 20	500	500		500	500	–	500		
12.5 × 20	350	500		350	350	–	300	1)	
12.5 × 25	250	500		500	500	–	225	1)	
12.5 × 30	200	–		–	–	–	–		
12.5 × 35	175	–		–	–	–	–		
12.5 × 40	175	–		–	–	–	–		
16 × 20	250	300		200	200	200	200	120	
16 × 25	250	300		200	200	200	200	120	
16 × 31.5	200	300		250	250	344	344	120	
16 × 35.5	100	–		100	100	150	150	150	
The last three digits of the complete ordering code state the lead configuration	<b>000</b>	Code	F (mm)	d (mm)	<b>001</b>	<b>002</b>	<b>003</b>	<b>004</b>	<b>012</b>
		<b>006</b>	3.5	8					
		<b>008</b>	5	5...12.5					
		<b>009</b>	7.5	16...18					

1) Available upon request

**Taping, packing and lead configurations**
**Overview of packing units and code numbers for case sizes 18 × 20 ... 18 × 40**

Valid for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

					<b>PAPR</b>				
Case size d × l  mm	Standard, bulk pcs.	Taped, Ammo pack pcs.			Kinked leads, bulk pcs.	Cut leads, bulk pcs.	Crimped leads, blister pcs.	J leads, blister pcs.	Bent 90° leads, blister pcs.
18 × 20	175	250			175	175	200	200	120
18 × 25	150	250			150	150	200	200	120
18 × 31.5	100	250			100	100	150	150	120
18 × 35	100	–			100	100	150	150	150
18 × 40	125	–			100	100	120	–	72
The last three digits of the complete ordering code state the lead configuration	<b>000</b>	Code	F (mm)	d (mm)	<b>001</b>	<b>002</b>	<b>003</b>	<b>004</b>	<b>012</b>
		<b>009</b>	7.5	16...18					